

Aspen House, Airport Service Road  
Portsmouth, Hampshire, PO3 5RA  
Tel: 02392 668 334 Fax: 02392 668 335  
Email: [sales@pentaprecision.co.uk](mailto:sales@pentaprecision.co.uk)  
Web site: [www.pentaprecision.co.uk](http://www.pentaprecision.co.uk)



November 2019

### **QUALITY INSPECTOR - CNC MACHINING**

Are you looking for a more fulfilling work life experience and fresh challenge in 2020?

Penta Precision is an ISO9001 subcontract machining company, manufacturing components for aerospace, medical, electronics and scientific equipment manufacturers. We process prototype, low to medium batch production in aluminium, engineering plastics, stainless and tool steels. Please visit [www.pentaprecision.co.uk](http://www.pentaprecision.co.uk) to understand more about our service.

***Penta' has a 10 year plan to move premises and become "the engineering company where everybody wants to work and who everybody wants to buy from."***

Reporting to the Lead Quality Inspector and Manufacturing & Quality Manager, the successful candidate will take responsibility for day to day inspection duties together with some quality management functions. We will consider applications from experienced inspectors or skilled, experienced machinists looking to make a career move in to inspection.

Penta is growing, pro-active company investing in its people, premises and equipment.

In return Penta offer:

- Competitive hourly rate.
- A progressive, engaging work environment.
- Job security, training and career opportunities.
- Ample opportunity for overtime.
- 33 days annual leave including statutory holidays.
- Company group profit related bonus scheme.
- Company sickness scheme (subject to qualifying criteria).
- Company auto enrolment pension scheme (subject to qualifying criteria).

### **Candidate Profile**

1. Demonstrate alignment and the ability to live and work by Penta's Core Values.
2. Self-starter and a team player with the desire to work in a progressive company.
3. CNC machining and engineering background.
4. Comprehensive knowledge and ability to interpret engineering drawings and geometric tolerances.
5. Extensive hands on experience of using all types of traditional measuring equipment including :- digital height gauges, shadow graphs, micrometers, digital vernier calipers, bore micrometers, pin & thread gauges etc.

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6. Good organisational skills and ability to work under your own initiative
7. You will be analytical, accurate and thorough in all aspects of your work.
8. Interactive team player, excellent communication skills.
9. Familiarity with an ISO9001:2008 quality environment, promoting and being part of continual improvement.
10. Computer literate with Microsoft Office applications. Experience with ERP/MRP software packages would be of benefit but not essential.
11. Experience of programming and using CNC / CMM's would be advantageous but not essential. The company will provide training.
12. Flexible to be able to help out in other departments.
13. Ability to manage and prioritise workload in a changing environment.
14. Have a continuous improvement focus.

### **Job Responsibilities**

The position requires an individual to be efficient and competent at;

1. Demonstrate alignment and the ability to live and work by Penta's Core Values.
2. Managing and prioritising work flow to ensure timely inspection, balancing the needs of production with final inspection in preparation for packing and dispatch.
3. Providing overtime inspection cover as required.
4. First off inspection.
5. Discussing and agreeing in process inspection with machinists to avoid patrol inspections.
6. Final inspections including completing FAIR reports when required.
7. Inspecting subcontract work.
8. Checking raw material, material certificates and delivery paperwork to purchase orders.
9. Designated signatory for the certification of release notes.
10. Receipting in completed works orders.

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11. Assisting the Production Assistant on a daily basis to ensure goods for despatch are packed and any spares appropriately allocated and stored.
12. Preparation and participation in non-conformance investigations, 8D investigations and departmental meetings.
13. Assist in maintaining calibration schedule, supplier approval schedule and other quality records.
14. Contribute to departmental meetings and continuous improvement projects.
15. Being flexible to be able to help out other departments.
16. Assisting in other general and administration tasks as required from time to time.

Standard hours:        Mon – Thursday:        7.30 am to 5.00 pm, 30 minute lunch break.  
                                  Friday:                        7.30 am to 12.30 pm.  
                                  41 hour a week.

A competitive hourly rate “to attract the best”.  
Ample opportunity for overtime at 1.4 times hourly rate.

Firstly please contact Mark Walker (Director) on 02392 668334 to discuss the role in more detail. When terms have been established please forward any applicant’s application forms & C.V’s to [markw@pentaprecision.co.uk](mailto:markw@pentaprecision.co.uk).